

IN THE CLAIMS:

Please amend the claims as follows:

Claims 1 to 13. (Cancelled).

Claim 14. (Currently Amended).

A process for the production of a ~~multilayer~~ four layer composite material (1, 21) with a plastic layer (4, 24) that has release properties with respect to adhesives ~~comprising~~ consisting of

locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a layer of adhesive (3, 23) is located, and said adhesive layer is always coextruded together with the plastic layer (4, 24) with the release properties, which is in turn bonded to a second web (5,25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric.

Claim 15. (Cancelled).

Claim 16. (Cancelled).

Claim 17. (Cancelled).

Claim 18. (Previously Presented).

Process according to claim 14, wherein the layers are extruded onto the first web (2, 22) simultaneously by the coextrusion process.

Claim 19. (Cancelled).

Claim 20. (Cancelled).

Claim 21. (Previously Presented).

Process according to claim 14, wherein at least the adhesive layer (3, 23) and the layer (4, 24) with the release properties are extruded between the two webs (2, 22 and 5, 25).

Claim 22. (Cancelled).

Claim 23. (Cancelled).

Claim 24. (Currently Amended).

~~Multilayer~~ Four layer composite material produced in accordance with the process as described in claim 14, wherein consisting of a first web (2, 22) and ~~at least~~ a second web (5, 25) are provided, between which a layer of adhesive (3, 23) and a further layer (2, 24) that has release properties with respect to the adhesive are located.

Claim 25. (Cancelled).

Claim 26. (Cancelled).